

Technical Data Sheet

GEHR Acetal ELS®



I. Physical Properties

	Test method	Unit	Value
1. Specific gravity	ASTM D792	g/cm ³	1.39
2.a Water Absorption (saturation)	ASTM D570	%	0.8
2.b Humidity Absorption (saturation)			0.2
3.a Maximum permissible service temp.	UL 746B	°F	230
3.b Lower permissible service temp.			-58

II. Mechanical Properties

1. Tensile strength at yield	ASTM D638	psi	6,050
2. Tensile Modulus		-	
3. Elongation at yield		%	11
4. Tensile strength at break		psi	5,365
5. Elongation at break		%	13
6. Impact strength	ASTM D256	ft-lb/in	-
7. Notch impact strength		ft-lb/in	1.9
8. Ball indentation / Rockwell hardness	ASTM D785	R-Scale	-
9. Shore-D	ASTM D2240	-	84
10. Flexural strength	ASTM D790	psi	-
11. Flexural Modulus			283,000

III. Thermal Properties

1. Vicat-softening point	VST/B/50	ASTM D1525	°F	-
	VST/A/50			-
2. Heat deflection temperature	HDT/B (66 psi)	ASTM D648	°F	-
	HDT/A (264 psi)			179
3. Coefficient of linear thermal expansion	ASTM D696	in/in/°F *10 ⁻⁵	6.7	
4. Thermal conductivity at 73 °F	ASTM C177	BTU/hr-ft*°F	-	
5. Glass transition temperature	ASTM D3418	°F	-76	
6. Melting temperature			330	

IV. Electrical Properties

1. Volume resistivity	ASTM D257	Ω*cm	≤10 ¹
2. Surface resistivity		Ω	≤10 ⁴
3. Dielectric constant at 1MHz	ASTM D150	-	-
4. Dielectric loss factor at 1 MHz		-	-
5. Dielectric strength	ASTM D149	V/mil	-
6. Tracking resistance	IEC 60112	Grade	-

V. Additional Data

1. Bondability	-	-	no
2. Compliances	FDA	-	no
	NSF	-	no
3. Flammability	UL 94	-	-
4. Limited Oxygen Index (LOI)	ASTM D2863	%	-
5. UV stabilization	-	-	no

All values are attributes of the used raw materials.

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